

# Energy Monitoring

Power Up Your Energy Program and Help Cut Costs and Consumption with Epicor

## Energy Monitoring

Energy might be the hardest piece of the puzzle in manufacturing, but now it's a lot easier with Epicor Advanced MES and Energy Monitoring. Tackle costs, reduce emissions and help cut recurring energy bills with the only real-time, web-based application to monitor and analyze energy use in the manufacturing plant. Are you ready to involve the entire production team to save energy? Scheduling workload in a way that reduces the plant's total power demand and takes advantage of rate variations can translate to significant savings—in terms of total energy consumed and the actual cost per kilowatt-hour.

Manufacturers focus on energy efficiency for a lot of reasons—green programs and sustainability, tax credits, and—of course—the cost of running the plant and making products. With the rising cost of utilities and pressure from the community and government, corporate executives look to operations management to correlate energy and item cost. If you're still analyzing energy and power information in silos, it's time to take a closer look at Epicor Advanced MES and Energy Monitoring.

We can help you tackle power consumption and the cost of energy. Epicor analyzes load patterns, production requirements, and resource energy demands—giving you the power to reduce peak demand and seize energy savings. With Epicor, you can quickly and easily capture and analyze energy performance indicators (EPIs) to reduce consumption and cut costs.

### Does your CEO have an energy agenda?

Manufacturing is your business—making sure you're running efficiently is ours. When you manage plant power consumption with Epicor, the economic impact flows up to business results and into the outbound supply chain.

Manufacturers that use Epicor Advanced MES—in conjunction with an energy management program—save green while going green.

## Control Energy Every Step of the Way

Some problems are easy to solve with pencil and paper, but energy isn't one of them. Even if you're using spreadsheets, it could take days, weeks, or months just to scratch the surface. Advanced MES shows you what you need to know to make the right decisions right now, and it continues to monitor and analyze



## Advanced MES

### Benefits

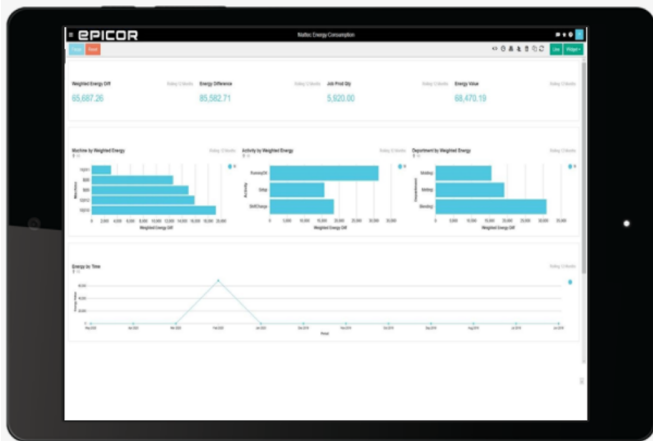
Help lower utility bills and improve cost of goods sold (COGS)

Enhance brand reputation and corporate responsibility

Monitor and control energy consumption and understand trade-offs

Improve product pricing accuracy—capture the direct energy cost to produce any item

performance so you stay on track. We start with energy monitoring devices on machines to monitor the usage of electricity, air, gas, etc. Using an open connectivity protocol (OPC) communication, the Advanced MES database captures the data and delivers real-time analysis, scorecards, and historical reports to front-line managers, supervisors, and others who can have a material impact on energy consumption. When you get started with Energy Monitoring, no problem is too tough to tackle.



### Pinpoint Energy Savings Opportunities

- Help eliminate unnecessary peak rate use by planning sheddable loads according to lowest-rate periods
- Justify capital expense—analyze energy utilization by asset and evaluate tradeoffs
- Understand the energy cost associated with uptime versus downtime for maintenance planning
- Control quality in the context of energy consumption for machines that are pre-heated or have variable heat settings based on the product being made

### Reduce Total Power Demand

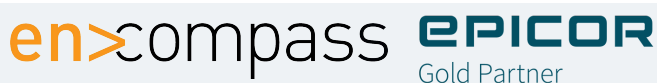
- Level machine startup—schedule startups to lower amp consumption
- Optimize maintenance—analyze asset performance and create optimal schedules
- Analyze energy use by machine, job, shift, product, or any other dimension
- Determine which machine uses the least energy to produce any given part

### Everyday is a New Opportunity to Reduce Energy Consumption

- "What is the best startup sequence to lower amps?"
- "What is my energy use right now?"
- "Which machine uses less power for a specific job?"
- "Should I idle this machine or shut down and restart later?"
- "What is the best load pattern to qualify for low rates?"
- "How does energy performance today compare to yesterday, last week, or last month?"
- "What is the energy cost to produce each part?"
- "Which maintenance schedule will keep each machine running well?"

### Use facts to justify decisions

- "Are we charging customers the right prices?"
- "Should we make more now, or cut back on inventory?"
- "The new machine is more accurate, but the old machine uses less power."
- "We can run two machines and get done on time, or run one machine with overtime. Which approach is more cost-efficient?"



Encompass Solutions is a business and software consulting firm that specializes in ERP systems, EDI, and Managed Services support for Manufacturers. Serving small and medium-sized businesses since 2001, Encompass has helped modernize operations and automate processes for hundreds of customers across the globe. Whether undertaking full-scale implementation, integration, and renovation of existing systems, Encompass provides a specialized approach to every client's needs. By identifying customer requirements and addressing them with the right solutions, we ensure our clients are equipped to match the pace of Industry.

Contact Us Today: [info@encompass-inc.com](mailto:info@encompass-inc.com) | [www.encompass-inc.com](http://www.encompass-inc.com)

The contents of this document are for informational purposes only and are subject to change without notice. Epicor Software Corporation makes no guarantee, representations, or warranties with regard to the enclosed information and specifically disclaims, to the full extent of the law, any applicable implied warranties, such as fitness for a particular purpose, merchantability, satisfactory quality, or reasonable skill and care. The results represented in this testimonial may be unique to the particular customer as each user's experience will vary. This document and its contents, including the viewpoints, testimonials, dates, and functional content expressed herein are believed to be accurate as of its date of publication, August, 2021. Use of Epicor products and services are subject to a master customer or similar agreement. Usage of the solution(s) described in this document with other Epicor software or third-party products may require the purchase of licenses for such other products. Epicor and the Epicor logo are trademarks or registered trademarks of Epicor Software Corporation in the United States, and in certain other countries and/or the EU. Phocas is a registered trademark of Phocas Software. Copyright © 2021 Epicor Software Corporation. All rights reserved.